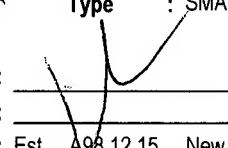
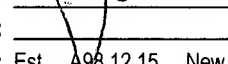


Date: Monday, 26/02/2007 8:27:45 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER SPACER
Job Number	: 30971	Part Number	: D23971
Estimate Number	: 11865	Drawing Number	: D2397 REV C
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 26/02/2007 S.O. No. : N/A	Drawing Revision	: C
Prsht Rev.	: NC	Material	: N/A
First Issue	: 10/11/07 Type : SMALL /MED FAB	Due Date	: 05/03/2007
Previous Run	: 29809	Qty:	31 Um: Each
Written By	: 		
Checked & Approved By	: 		
Comment	: Est. A98.12.15 New Issue DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2397	Cushion
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Comment: Qty.: 0.0675 sf(s)/Unit Total: 2.0924 sf(s)
 D2397 1/16" NEOPRENE BATCH: ~~B20339~~ B16919

x31

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

x31

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 5 C27/2/26 (30)

GA took 1 ml 07/02/26

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

(31)

Job Completion



U 24.02.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 07/02/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



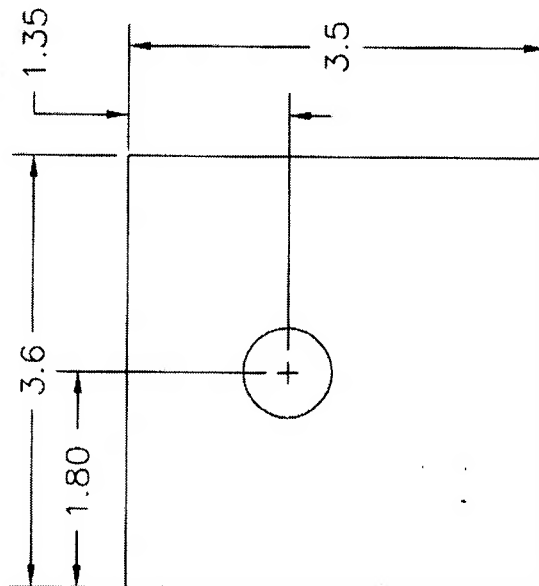
DESIGN	DRAWN BY	DART AEROSPACE LTD	
BW	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
<i>KE</i>	<i>[Signature]</i>	D2397	SHEET 1 OF 1
DATE	TITLE		SCALE
98.12.03	RUBBER CUSHION		2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

RELEASED
98.12.14 *KE*

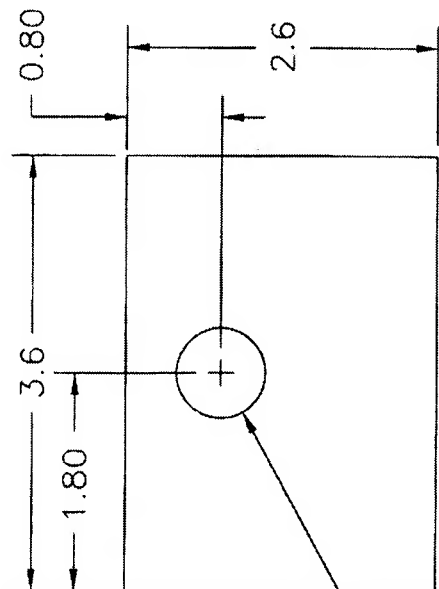
~~SUPERCEDED BY~~

UNDER REVIEW

01.03.15 *UP*
DESIGN OK, BUT CHECK
WITH JB BEFORE
MANUFACTURE
UP 01.11.05

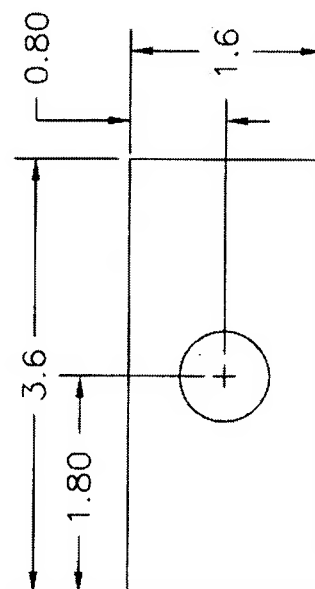


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199

W/P 30971

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED